

**NEW RANGE** 

# Breeze



## NEW AGE OF HVAC SYSTEMS

# hispacold

Hispacold is a company with over 40 years of experience leading in the passenger transport HVAC sector.

- > HVAC SYSTEMS OPERATING IN MORE THAN 100 COUNTRIES ACROSS THE 5 CONTINENTS.
- > OWN TECHNOLOGY DEVELOPED AS RESULT OF ITS R&D POLICY.
- > COLLABORATION WITH TOP UNIVERSITIES AND TECHNOLOGY INSTITUTES.
- > SEVERAL PATENTS REGISTERED.
- > CERTIFIED MANAGEMENT SYSTEMS FOR QUALITY,
  ENVIRONMENT AND OCCUPATIONAL HEALTH AND SAFETY:
  EN 15085-2, ISO/TS 22163:2017 (IRIS), ISO 9001:2015 ENAC,
  ISO 14001:2015 ENAC AND OHSAS 18001:2007 ENAC.

Design, manufacturing and sales of HVAC systems and components for fuel, hybrid and electric buses and coaches and for rail vehicles, for any type of climate conditions.











## A new wave of **HVAC**

Combining design, power, and sustainability, Hispacold has developed a new range of HVAC systems that covers all the needs of electromobility and fuel buses and coaches for any climate zones and transport applications (city, intercity and coaches).









- > NEW DESIGN
- > INNOVATIVE MATERIALS
- > MINIMUM WEIGHT AND SIZE
- > LOWEST REFRIGERANT CHARGE
- > EASE INSTALLATION
- > AIR EXTRACTION
- > ADAPTABILITY
- > SUITABLE FOR LOW GWP REFRIGERANT
- > ENERGY AND LCC STRATEGY
- > FREE COOLING 0-100%

### **MAIN FEATURES**



### **NEW DESIGN**

> **Hispacold** has adapted to the new market needs with **lighter**, **more compact units**. The **modular design** of the new Breeze range favors the adaptation to each customer needs and reducing the lead time.





### **INNOVATIVE MATERIALS**

- > The combination of technical plastics and aluminum allows to comply with the market toughest technical requirements:
  - 480h NSS according to DIN ISO 9227 – NSS
  - UL94 V0



### **MINIMUM WEIGHT AND SIZE**

The new Breeze range is lighter than the previous range in the market, achieving a weight reduction of more than 35% compared to the current ones.



### **EASE INSTALLATION**

- > The mechanical fixation of the units to the vehicle roof reducer the installation time and allows a cleaner execution.
- The use of watertight profiles and foam to separate air intake and exhaust guarantees complete watertightness.



### **LOWEST REFRIGERANT CHARGE**

- The units of the Breeze range reduce more than 60% the refrigerant charge compared to previous ones.
- Reduction of up to 80% GWP contribution.



### **AIR EXTRACTION**

The Breeze range incorporate an air extraction system as an option avoiding the installation of an specif one.



### **ADAPTABILITY**

- > The systems of the Breeze range adapt to all types of vehicle: city, intercity, and coach, fuel, hybrid, and 100% electric.
- > The units adapt to any vehicle roof radius.













### **ENERGY EFFIENCY**

- > Breeze range: commited with energy efficiency:
  - By reducing the weight of the units and lowering the kW/Kg ratio: lower consumption is archieved.
  - By increasing the fresh air-flow, the free cooling option allows to decrease significantly the compressor operation hours without compromising confort.
  - Installing a CO2 sensor for controlling the indoor air quality, thus reducing the fresh air flow during unfavorable conditions.
  - Installing Hispacold eco3 air purifier to increase the concentration of oxygen inside the vehicle, additionally cleaning, disinfecting and eliminating odors, thus contributing to improve the indoor air quality.
  - The installation of brushless motors allows lower consumption and optimized regulation.

## SUITABLE FOR LOW GWP REFRIGERANT

- Since the beginning, Hispacold has always been concerned about global warming and therefore committed to the environmental sustainabilitu.
- > Since 2006, our R+D+i efforts have been dedicated to two major innovation lines:
  - Development of systems available for a lower GWP refrigerant: (natural refrigerants, HFO and blends) with lower GWP index.
  - Development of systems with reduced refrigerant charge.
  - Breeze range is suitable for work with R134a and R513A, and reduces it's refrigerant charge more than 60% this contributes to decrease the environmental impact.

### LCC

- > Breeze range: committed with low LCC:
  - · Components reliability.
  - Reduced quantity of refrigerant connections and refrigerant circuit design in accordance with IMACA regulation for decreasing gas leakes.
  - Optimized operating pressures.
  - Maintenance-friendly: incorporation of brushless motors, case of dismounting, and fewer connections.
  - Fans with automatic diagnosis for predictive maintenance.
  - Variable frequency drive for regulating compressor speed.
  - BTMS equipped with free cooling to reduce the quantity of compressor operating hours.

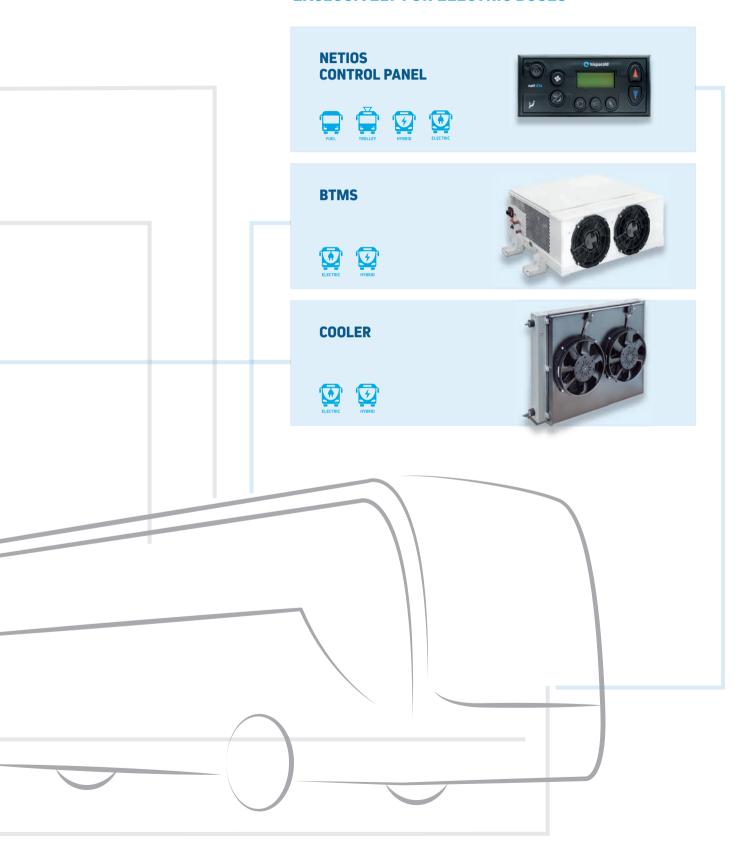
## **COMPONENTS**

### **FOR ALL TYPES OF VEHICLE**





### **EXCLUSIVELY FOR ELECTRIC BUSES**



## SPECIFICATIONS for Fuel and CNG Buses



### **BREEZE HVAC RANGE FOR FUEL AND CNG BUSES**

Layout unit

Listed cooling capacity (kW) <sup>1</sup>

Rated cooling capacity (kW)<sup>2</sup>

Heating capacity (kW)<sup>3</sup>

Evaporator air capacity (m3/h) 4

Fresh air intake range (%)

Current draw (A) <sup>5</sup>

Dimensions W <sup>6</sup> x L x H (mm)

Average filling volume R134a (kg)  $^7$ 

Weight (kg)

Compressors options

Starting Operation limit °C

Performance limit °C



- 1 Conditions 40°C/40° C/95%
- 2 Conditions 35° C/ 27° C/19°C
- 3 Conditions -20° C/ +80° C 16,7 l/min
- 4 Free blow with brushless motors
- 5 Current consuption for unit only 27 VDC free blow brushless motors
- 6 Width varie according to the radii of vehicles roof between 2000-2020
- 7 All Sistems available with R513A





Breeze 100	Breeze 200	Breeze 300	
Narrow (N) Width (W)			
28 / 32 / 34	38 / 41 / 44	46	
18 / 21 / 24	25 / 27 / 30	34	
35	49	36	
5160	7740	10320	
0-100	0-100	0-100	
64	96	128	
2000x1950x215	2000x2550x215	2000x2550x215	
1,9	2,2	2,4	
91-97	128-135	134-142	
TM 31 / 470 / HC 550	470 / HC 550 / HC 660	HC 660 / 775	
55	55	55	
66	66	66	

## **SPECIFICATIONS** for Electric Buses

### **BREEZE HVAC RANGE FOR ELECTRICAL BUSES**

Layout unit

Compressor operating range (Hz)

Listed cooling capacity (kW) @70Hz <sup>1</sup>

Heating capacity (kW) <sup>2</sup>

Compressor integrated / variable speed

Evaporator air capacity (m3/h) <sup>3</sup>

Fresh air intake range (%)

Integrated compressor power

Dimensions W <sup>4</sup> x L x H (mm)

Average filling volume R134a (kg)

Weight (kg)

- 1 Conditions 40°C/40° C/95%
- 2 Conditions -20° C/ +80° C 16,7 l/min
- 3 Free blow with brushless motors
- 4 Width varie according to the radii of vehicles roof between 2000-2020

### BREEZE HVAC RANGE WITH HEAT PUMP FOR ELECTRICAL BUSES

Layout unit

Compressor operating range (Hz)

Listed cooling capacity (kW) @70Hz <sup>1</sup>

Water coil heating capacity (kW) <sup>2</sup>

Compressor integrated / variable speed

Evaporator air capacity (m3/h) <sup>3</sup>

Fresh air intake range (%)

Integrated compressor power

Dimensions W <sup>4</sup> x L x H (mm)

Weight (kg)

HP systems also available with electrical resistance

- 1 Conditions 40°C/40° C/95%
- 2 Conditions -20° C/ +80° C 16.7 l/min
- 3 Free blow with brushless motors
- 4 Width varie according to the radii of vehicles roof between 2000-2020

Estimate system capacity with heat pump. System under development.



Breeze 100e	Breeze 200e
Narrow (N)	Narrow (N)
25-70 / 15-60	15-60
22 / 27	34
35	49
Bock 380 4P / Bock 315 2P	Bock 380 2P
5160	7740
0-100	0-100
3PH 380V - 420V AC 50Hz	3PH 380V - 420V AC 50Hz
2000x2450x370	2000x3000x370
1,9	2,2
162 / 164	210

Breeze 100e HP	Breeze 200e HP
Narrow (N)	Narrow (N)
25-70 / 15-60	15-60
22 / 27	34
35	49
Bock 380 4P / Bock 315 2P	Bock 380 2P
5160	7740
0-100	0-100
3PH 380V - 420V AC 50Hz	3PH 380V - 420V AC 50Hz
2000x2450x370	2000x3000x370
167 / 169	215

